



## Product Bulletin

# COLT

Colt is a specially compounded petroleum based lubricating oil for use as a cutting and drawing fluid. Colt is fortified with a chlorinated and a special sulfurized extreme pressure additive designed to provide both high and low temperature extreme pressure lubrication. Colt is ideal in machines which suffer from excessive cross contamination reducing machine efficiency.

### Features and Benefits

- Can be used in both sides of equipment to reduce contamination
- Extreme pressure additives provide long tool life
- Provides boundary lubrication for improved finishes
- Easily removed with alkaline cleaners
- Reduces confusion over oil selection and replenishment

### Typical Properties

Appearance	Amber liquid
Bulk Density	7.5 lbs/gal
Specific gravity	0.899 @ 20 °C
Solubility	Insoluble
Flash Point	315 °F
Viscosity	110-125 SUS @ 100°F

### Application Procedure

Colt is normally used full strength and therefore no control procedures are necessary. When used as an internal lubricant, filtration is strongly recommended. As a cutting oil, it can be applied by spray, mist or flow. Colt can be removed from parts after machining with alkaline cleaners Admiral X, Buckeye, or SOL-R a solvent degreaser.

Consult Material Safety Data Sheet for a complete description of proper handling procedures.