



Product Bulletin

Kleen Kut

Kleen Kut is a petroleum based cutting oil specially compounded for light to medium duty applications. Kleen Kut is fortified with a special Phosphorus-Nitrogen additive to provide long tool life and good finishes. Kleen Kut does not contain chlorinated additives which can complicate waste characterization and disposal. It is recommended for machining all alloys except stainless steel. The low viscosity helps to dissipate heat and flush chips from the work area.

Features and Benefits

- Applicable on ferrous and non ferrous metals
- Extreme pressure additives provide long tool life
- Provides boundary lubrication for improved finishes
- Easily removed with alkaline cleaners
- Displaces water to coat metal surface
- Chlorine replacement technology

Typical Properties

Appearance	Brown liquid
Bulk Density	7.5 lbs/gal
Specific gravity	0.90 @ 20 °C
Solubility	Insoluble
Flash Point	315 °F
Viscosity	110-140 SUS @ 100°F

Application Procedure

Kleen Kut is normally used full strength and therefore no control procedures are necessary. It can be applied by spray, mist or flow. Kleen Kut can be removed from parts after machining with alkaline cleaners Admiral X, Buckeye, Orlando or SOL-R a solvent degreaser.

Consult Material Safety Data Sheet for a complete description of proper handling procedures.