



## Product Bulletin

# TKO

TKO is a metalworking additive which increases the usable life of large sumps and central systems using water dilutable coolants. It is completely compatible with synthetic, semi-synthetic and emulsifiable oil type coolants where it provides additional alkalinity, corrosion inhibitor and a biocide.

### Features and Benefits

- compatible with all types of coolant
- increases pH and corrosion protection
- easy to handle liquid
- reduces "Monday morning" odors
- prolongs coolant life

### Typical Properties

Appearance	Amber liquid
Bulk Density	9.2 lbs/gal
Specific Gravity	1.10 @ 70 °F
pH (@ 5% by volume)	10.5
Flash Point	none to boiling

### Application Procedure

TKO should be added with good agitation to the system according to the following schedule:

System capacity (gal)	TKO addition
100	1 quart
500	1 gallon
1,000	2 "
10,000	20 "
25,000	50 "