



Product Bulletin

Stealth

Stealth is a petroleum based cutting oil specially compounded for medium to heavy duty applications. Stealth is fortified with antioxidants and sulfurized extreme pressure additives to provide long tool life and good finishes. The low viscosity helps to dissipate heat and flush chips from the work area.

Features and Benefits

- Applicable on ferrous and non ferrous metals
- Provides rust protection to machined parts
- Extreme pressure additives provide long tool life
- Provides boundary lubrication for improved finishes
- Easily removed with alkaline cleaners
- Displaces water to coat metal surface

Typical Properties

Appearance	Brown liquid
Bulk Density	7.6 lbs/gal
Specific gravity	0.91 @ 20 °C
Solubility	Insoluble
Flash Point	>300 °F
Viscosity	400-500 SUS @ 100°F

Application Procedure

Stealth is normally used full strength and therefore no control procedures are necessary. It can be applied by spray, mist or flow. Stealth can be removed from parts after machining with alkaline cleaners Admiral X, Buckeye, Orlando or SOL-R a solvent degreaser.

Consult Material Safety Data Sheet for a complete description of proper handling procedures.